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|-------------------------|------------------------------|-----------------------|--------------------------------|-----------------------------|
| 1 Adaptor plate         | 19 Plug                      | 37 Cam                | 55 Retaining plate             | 73 Roller                   |
| 2 Gasket                | 20 Washer                    | 38 Operating piston   | 56 Spring                      | 74 Spring                   |
| 3 Stud                  | 21 Oil pump plunger assembly | 39 'O' ring           | 57 Clutch sliding member       | 75 Clutch inner member      |
| 4 Stud                  | 22 Oil pump body             | 40 Bridge piece       | 58 Ball bearing                | 76 Thrust washer            |
| 5 Front casing          | 23 Spring                    | 41 Nut                | 59 Circlip                     | 77 Rear casing assembly     |
| 6 Shaft                 | 24 Screw                     | 42 Tab washer         | 60 Corrugated washer           | 78 Stud                     |
| 7 Cam                   | 25 Fibre washer              | 43 Accumulator piston | 61 Circlip                     | 79 Thrust button            |
| 8 Lever                 | 26 'O' ring                  | 44 Ring               | 62 Brake ring                  | 80 Oil seal                 |
| 9 Tension pin           | 27 Non-return valve          | 45 Spring             | 63 Sun wheel                   | 81 Speedometer driving gear |
| 10 'O' ring             | 28 Ball                      | 46 Support rod        | 64 Planetary carrier assembly  | 82 Speedometer driven gear  |
| 11 Welch plug           | 29 Spring                    | 47 Packing washer     | 65 Annulus assembly            | 83 Bearing assembly         |
| 12 Stop                 | 30 Support rod               | 48 Plug               | 66 Oil thrower                 | 84 'O' ring                 |
| 13 Breather             | 31 Plug                      | 49 Washer             | 67 Spring ring                 | 85 Screw                    |
| 14 Stud                 | 32 Copper washer             | 50 Solenoid           | 68 Spring ring                 | 86 Copper washer            |
| 15 Main operating valve | 33 Oil filter                | 51 Gasket             | 69 Ball bearing                | 87 Connecting flange        |
| 16 Ball                 | 34 Magnetic ring             | 52 Nut                | 70 Circlip                     | 88 Bolt                     |
| 17 Plunger              | 35 Plug                      | 53 Gasket             | 71 Ball bearing                | 89 Nut                      |
| 18 Spring               | 36 Washer                    | 54 Thrust ring        | 72 Uni-directional clutch cage | 90 Washer                   |
|                         |                              |                       |                                | 91 Split pin                |